



## FAIRSING VINEYARD 2018 DARDIS PINOT NOIR

### VINTAGE

*The early months of the 2018 growing season were mild and drier than normal, followed by a cool and wet March. Bud break began in mid-April with warm temperatures that accelerated growth.*

*We observed bloom in mid-June with véraison mid-August and the summer continued as one of the driest in recent history.*

*September cooled down nicely which allowed the sugars and acids to hold steady while the flavors developed to their full potential.*

*Our early fall weather was ideal with rain waiting until October providing a prolonged harvest window. We harvested our select Dijon 115 blocks September 19, 2018 under blue skies.*

*This wine was barrel fermented in French oak sourced from the Billon, Sirugue, and Cadus cooperages with emphasis on the Tronçais and Allier forests. Total élevage was ten months with 29% new French oak.*

### APPELLATION

*Yamhill-Carlton AVA*

### COMPILATION

*100% Pinot noir*

### SELECTIONS

*Dijon 115*

### HARVEST

*September 19, 2018*

### AGING

*10 months, 29% new French oak*

### BOTTLED

*August 28, 2019*

### ALCOHOL | pH | TA

*13.5 | 3.38 | 6.6*

### PRODUCTION

*344 cases | 18 Magnums*

### WINEMAKER

*With over 40 years of viticulture and winemaking knowledge, Robert Brittan's extensive experience ensures Fairsing Vineyard wines reflect the abundant beauty and complexity of the estate.*

### VINEYARD

*Fairsing Vineyard is managed sustainably in Oregon's Yamhill- Carlton American Viticulture Area (AVA) with 38 acres of Pinot noir and five acres of Chardonnay in production.*

*The vineyard is nestled within a one hundred-acre Certified Family Forest and distinguished by its biodiversity, varied topography, and panoramic views of the Northern Willamette Valley.*



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